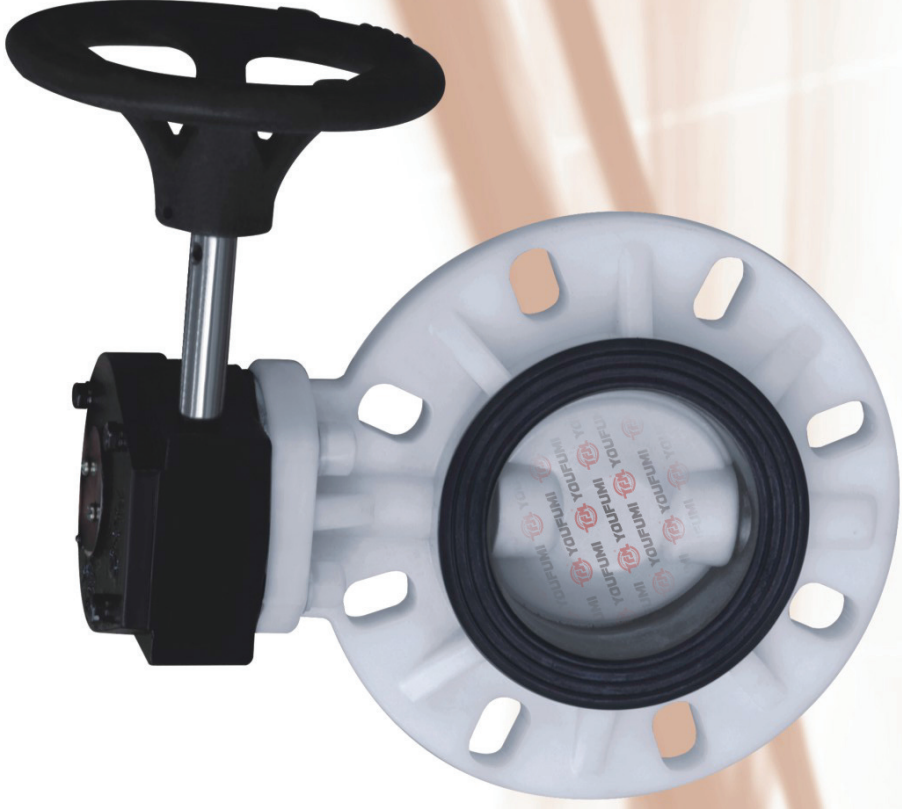




**PLASTIC VALVE**  
F 145 - 158



**The Empire Solutions**  
For Global Industrial Flow Control

# Plastic Butterfly Valve

## Plastic Valve Plastic Butterfly Valve



### Product Description

- Appearance structure of plastic butterfly valve is compact and light weight for easy installation.
- The material is non-toxic and corrosion and abrasion resistance.
- Applicable flow: water, air, oil, corrosive chemical liquid.
- It used in water discharge and sewage pipeline system, salt water and sea water pipeline system, acid-base and chemical solution system etc.

### Working Temperature

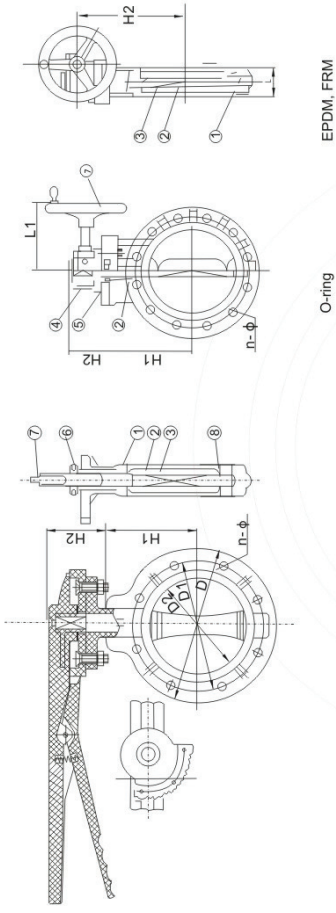
- RPP: -14°C-90°C
- PVDF: -40°C-140°C
- CPVC: -20°C-95°C
- UPVC: -14°C-80°C



PVDF Butterfly Valve



FRPP Butterfly Valve



EPDM, FRM

### Material Specification

No.	Name	Material	No.	Name	Material
1	Body	RPP,PVDF,CPVC,UPVC	5	Locating plate	1Cr18Ni9Ti, Steel, Cast Iron
2	Disc	RPP,PVDF,CPVC,UPVC	6	Lever	ABS, RPP
3	Stem	SS304	7	Bolt	RPP, PVDF
4	Worm Gear	Ductile Iron	8	Seat	EPDM,FRM

### GB/JIS/DIN/ANSI

DN	D	D1		D2	L1	L	H1	H2	n-φ	Size			Working Pressure MPa	Weight (kg)			Operation
		JIS	DIN							ANSI	RPP	PVDF		CPVC	UPVC		
25	135	80	85	3.80	35	200	35	90	70	4-14	0.7	1.1	1.3	1.25	1.2		
32	135	95	100	3.80	35	200	35	90	70	4-18	0.7	1.1	1.3	1.25	1.2		
40	150	105	110	3.88	47	200	39	86	70	4-18	0.7	1.2	1.5	1.4	1.3		
50	160	120	125	4.75	56	220	40	88	70	4-18	0.7	1.3	1.6	1.5	1.4		
65	185	140	145	5.50	71	220	46	100	70	4-18	0.7	1.4	1.7	1.6	1.5	Lever	
80	195	150	160	6.00	85	280	46	105	85	8-18	0.7	1.75	2.1	2	1.9		
100	215	175	180	7.50	105	280	54	118	85	8-18	0.6	2.1	2.5	2.4	2.3		
125	250	210	210	8.50	131	300	70	163	93	8-18	0.5	3.9	4.3	4.2	4.1		
150	285	240	240	9.50	153	300	74	176	93	8-22	0.5	4.4	5.2	5	4.8		
200	295	295	290	11.75	204	340	97	210	93	8-22	0.4	14	18	17	15.8		
250	350	350	355	14.25	255	395	114	240	93	12-22	0.3	14	22	20.7	19.5		
300	400	400	400	17.00	307	445	114	270	93	12-22	0.3	21	30	28	25.5		
350	460	460	445	18.75	358	505	127	300	93	16-22	0.3	23	35	32.8	30	Gear Box	
400	515	515	510	21.25	389	580	140	350	108	16-22	0.3	33	44	41	38		
450	565	565	565	22.75	446	615	152	370	108	20-26	0.2	50	65	61	56.5		
500	620	620	620	25.00	494	670	152	400	108	20-26	0.2	70	91	85	79		
600	725	725	730	29.50	590	780	178	465	108	20-30	0.2	100	125	118	111		

Unit:mm

# Plastic Ball Valve

## Plastic Valve Plastic Ball Valve



### Product Description

- All parts adapt the RPP or PVDF by injection molding, with good corrosion resistant performance.
- Flexible rotation, convenient operation. One-piece ball valve has little leakage point, high strength. It is used only for cutting off and through-flow, not suitable for flow regulation.
- When the two ends connected to pipeline, the bolts should be tightened evenly, to avoid the flange deformation and cause leakage. Rotating the lever in clockwise direction as closing, otherwise it is open.
- It is applicable for water, air, oil, corrosive chemical liquid application.

### Working Temperature

- RPP: -14°C-90°C
- PVDF: -40°C-140°C
- CPVC: -20°C-95°C
- UPVC: -14°C-80°C



FRPP Ball Valve

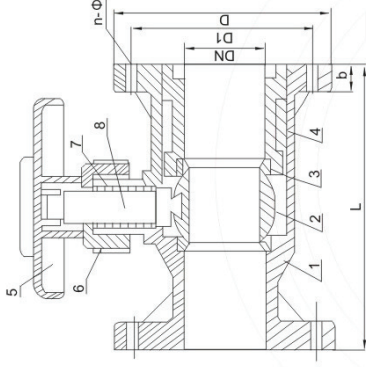


PVDF Ball Valve



Three Pieces Ball Valve

### One-piece Flange Type Ball Valve



### Material Specification

No.	Name	Material	No.	Name	Material
1	Body	RPP, PVDF, ABS, CPVC	5	Hand wheel	ABS
2	Ball	RPP, PVDF, ABS, CPVC	6	Bolt & nut	RPP, PVDF, PPH, ABS, UPVC, CPVC
3	Sealing ring	PTFE	7	Sealing	PTFE
4	Inner plunger	RPP, PVDF, ABS, CPVC	8	Stem	RPP, PVDF, PPH, ABS, UPVC, CPVC

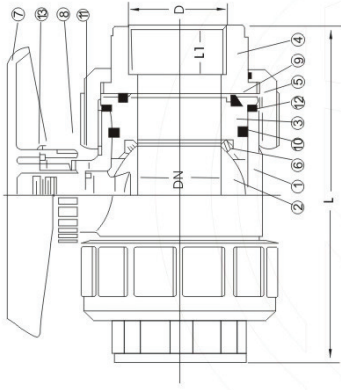
### GB/JIS/DIN/ANSI

DN	D	D1		L	b	n				φ				Working Pressure (MPa)				Weight(kg)			
		GB	JIS			DIN	ANSI	n	JIS	DIN	ANSI	φ	JIS	DIN	ANSI	PVDF	RPP	CPVC	UPVC	RPP	PVDF
15	95	65	70	65	60	120	14	4	4	4	4	14	15	14	0.63	1.0	1.0	0.39	0.67	0.6	0.54
20	105	75	75	70	70	120	16	4	4	4	4	14	15	14	0.63	1.0	1.0	0.42	0.72	0.65	0.58
25	115	85	90	85	80	140	16	4	4	4	4	14	19	14	0.63	1.0	1.0	0.55	0.94	0.84	0.75
32	135	100	100	100	89	144	16	4	4	4	4	18	19	14	0.63	1.0	1.0	0.85	1.45	1.3	1.16
40	145	110	105	110	98	163	16	4	4	4	4	18	19	18	0.63	1.0	1.0	1	1.75	1.57	1.4
50	160	125	120	125	120	188	18	4	4	4	4	18	19	18	0.75	1.0	1.0	1.32	2.25	2	1.8
65	180	145	140	145	140	220	22	4	4	4	4	18	19	18	0.75	1.0	1.0	1.9	3.2	2.9	2.6
80	195	160	150	160	152	240	25	4	8	8	4	18	19	18	0.75	1.0	1.0	2.4	4.1	3.7	3.3
100	215	180	175	180	190	275	25	8	8	8	8	18	19	18	0.75	1.0	1.0	3.6	6.1	5.5	4.9
125	245	210	210	210	216	360	30	8	8	8	8	18	23	18	0.87	0.8	0.8	5.9	10	9	8
150	280	240	240	240	240	362	30	8	8	8	8	23	23	23	0.87	0.8	0.8	7.4	12.6	11.2	10
200	335	295	290	295	298	400	35	8	12	8	8	23	23	23	0.87	0.8	0.8	12	21	18	16
250	395	350	355	350	362	500	38	12	12	12	12	23	23	23	0.87	0.8	0.8	18	32	29	27

Unit:mm

Note: Size above DN200 is gear box operated.

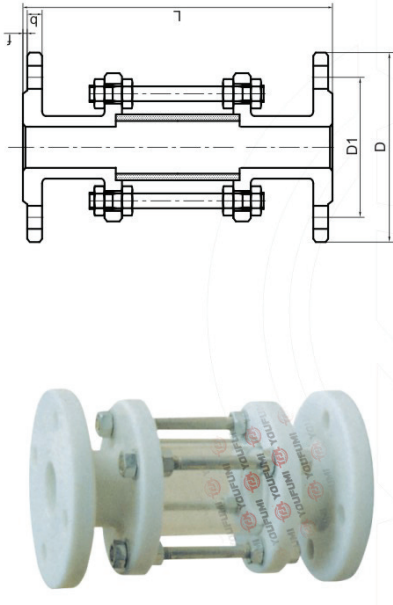
SW ball valve



※Material Specification

No.	Name	Material	No.	Name	Material
1	Body	RPP,PVDF,ABS,CPVC	8	Stem	RPP,PVDF,ABS,CPVC
2	Ball	RPP,PVDF,ABS,CPVC	9	O-ring	EPDM,FPM
3	Compressor	RPP,PVDF,ABS,CPVC	10	O-ring	EPDM,FPM
4	Screwed joint	RPP,PVDF,ABS,CPVC	11	O-ring	EPDM,FPM
5	Tighten nut	RPP,PVDF,ABS,CPVC	12	Sealing ring	PTFE
6	Sealing ring	PTFE	13	Screw	Metal
7	Lever	ABS.			

DN	Size(mm)			Working Pressure (MPa)	Weight(kg)			
	D	L	L1		RPP	PVDF	CPVC	UPVC
15	20	100	15	1.0	0.18	0.3	0.28	0.25
20	25	120	17	1.0	0.19	0.32	0.29	0.26
25	32	135	20	1.0	0.27	0.46	0.41	0.37
32	40	150	23	1.0	0.42	0.72	0.65	0.58
40	50	170	25	1.0	0.67	1.15	1	0.92
50	63	200	28	1.0	1.07	1.83	1.64	1.47
65	75	215	32	1.0	1.45	2.5	2.2	2
80	90	265	35	1.0	2.4	4.2	3.7	3.3
100	110	360	45	1.0	4	6.8	6.1	5.5



Technical Specification

Body Material	PP, RPP, FRTP, PVDF
Pressure	DN15-DN25=1MPa, DN65-DN250=0.4MPa
Temperature Range	RPP:-14~90 °C, FRTP:20~125 °C, PVDF: -40~140 °C
Application	It observes that facility medium vertically or horizontally by sight glass (Level mirror)

GB/JIS/DIN/ANSI

DN	D1			D			L	T		
	JIS	DIN	ANS	BS	JIS	DIN			ANS	BS
15	70	65	2.38	2.62	95	95	3.50	3.75	176	12
20	75	75	2.76	2.88	100	105	3.86	4.00	174	14
25	90	85	3.13	3.25	125	115	4.25	4.50	218	14
32	100	100	3.50	3.43	135	140	4.61	4.75	218	16
40	105	110	3.88	3.88	140	150	5.00	5.25	220	16
50	120	125	4.74	4.50	155	165	5.98	6.00	220	16
65	140	140	5.89	5.00	175	185	7.00	6.50	240	18
80	150	160	6.00	5.75	185	200	7.52	7.25	238	18
100	175	180	7.50	7.00	210	220	9.02	8.50	274	20
125	210	210	8.50	8.25	250	250	10.00	10.00	375	20
150	240	240	9.51	9.25	280	285	10.98	11.00	390	22
200	290	295	11.75	11.50	330	340	13.50	13.25	420	25
250	355	350	14.25	14.00	400	395	15.98	16.00	445	28

# Plastic Diaphragm Valve

## Plastic Valve Plastic Diaphragm Valve

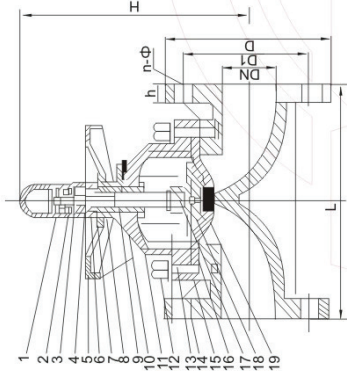


### Product Description

- Light valve weight, strong anti-corrosion, easy disassembly and maintenance.
- It is applicable for convey, cut-off, flow regulation of corrosive medium. All parts adapt the RPP or PVDF by injection molding, with good corrosion resistant performance. It is screw lifting structure and has good operational stability. It can replace the stainless steel valve. Sealing diaphragm adapts the FEP or PFA, of which the folding number is more than 1200 times.
- It is widely used in water, air, oil, corrosive chemical liquid application.

### Working Temperature

- RPP: -14°C-90°C
- PVDF: -40°C-140°C
- CPVC: -20°C-95°C
- UPVC: -14°C-80°C

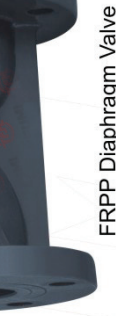


### Material Specification

No.	Name	Material	No.	Name	Material
1	Stud	Steel, stainless steel	11	Bearing	Steel, stainless steel
2	Indicator	Steel	12	Nut	Steel copper, stainless steel
3	Limited cover	PC,AS	13	Stud	Steel copper, stainless steel
4	Gasket	Steel, stainless steel	14	Body	RPP, PVDF, ABC, CPVC
5	Hand wheel	ABS	15	Film	EPDM,IIR
6	Tighten nut	Steel, stainless steel	16	Diaphragm	FEP, PFA, PVDF, PTFE
7	Lined ring	PP	17	Pin	Steel, stainless steel
8	Stem nut	Steel copper H300 steel	18	Disc	Cast iron, glass steel, C.I, FRP
9	Stem	Steel, stainless steel	19	Diaphragm	FEP
10	Bonnet	RPP, PVDF, ABS, CPVC			

### GB/JIS/DIN/ANSI

DN	D			D1			L			n			Φ			
	GB	JIS	DIN/ANSI	GB	JIS	DIN/ANSI	L	JIS	DIN/ANSI	H	b	n	JIS	DIN/ANSI	Φ	
15	65	70	65	2.38	110	130	4.33	14	125	4	4	4	14	15	14	0.63
20	75	75	75	2.76	135	150	4.72	16	130	4	4	4	14	15	14	0.63
25	85	90	85	3.13	145	160	5.12	16	145	4	4	4	14	19	14	0.63
32	100	100	100	3.5	160	/	/	16	170	4	4	4	18	19	14	0.63
40	110	105	110	3.88	180	180	7.09	16	190	4	4	4	18	19	18	0.63
50	125	120	125	4.74	210	230	8.27	18	215	4	4	4	18	19	18	0.75
65	145	140	145	5.49	250	290	9.84	22	280	4	4	4	18	19	18	0.75
80	160	150	160	6.00	300	310	11.02	25	300	4	8	8	18	19	18	0.75
100	180	175	180	7.50	350	350	13.39	25	340	8	8	8	18	19	18	0.75
125	210	210	210	8.50	400	410	16.14	30	420	8	8	8	18	23	18	0.87
150	240	240	240	9.51	460	480	18.90	30	480	8	8	8	23	23	23	0.87
200	335	295	290	11.75	570	600	22.44	35	625	8	12	8	23	23	23	0.87
250	390	350	400	15.98	680	730	26.77	38	776	12	12	12	23	23	23	0.87



FRPP Diaphragm Valve



PVDF Diaphragm Valve

### Product Description

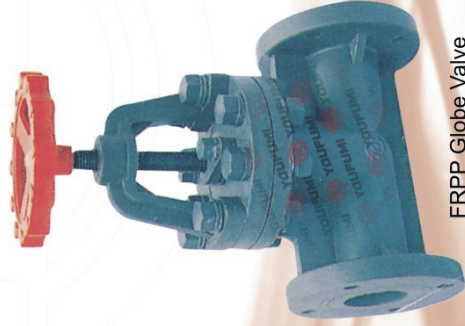
- Light valve weight, strong anti-corrosion, easy disassembly and maintenance.
- It is applicable for convey, cut-off, flow regulation of corrosive medium. All parts adapt the RPP or PVDF by injection molding, with good corrosion resistant performance. It is screw lifting structure and has good operational stability. It can replace the stainless steel valve. Sealing diaphragm adapts the FEP or PFA, of which the folding number is more than 1200 times.
- It is widely used in water, air, oil, corrosive chemical liquid application.

### Working Temperature

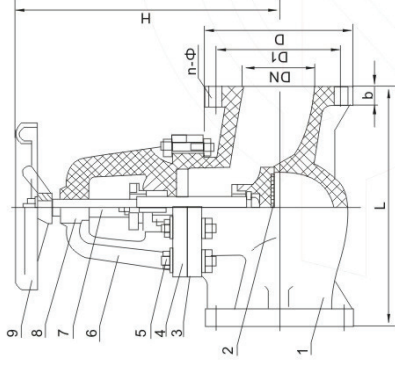
- RPP: -14°C-90°C
- PVDF: -40°C-140°C
- CPVC: -20°C-95°C
- UPVC: -14°C-80°C



FRPP Globe Valve  
Threaded Type



FRPP Globe Valve  
Flange Type



### Temperature Range

Material/Medium	Temperature
RPP	-14°C→90°C
PVDF	-40°C→140°C

### Material Specification

NO.	Name	Material
1	Body	RPP, PVDF
2	Seal	RPP, PVDF
3	Seal	EPDM, FRM
4	Bonnet	RPP, PVDF
5	Screw bolt	Stainless steel, steel
6	Bracket	RPP, PVDF
7	Stem	Stainless steel, steel
8	Nut	Stainless steel, steel
9	Hand wheel	ABS

### RPP, PVDF, CPVC, ABS, J41FF-6S, J41F-10F

DN(mm)	Dimension						Working Temperature	Operating Pressure MPa	Weight (KG)			
	D	D1	L	H	b	n			RPP	PVDF	CPVC	UPVC
25(1")	115	85	160	200	16	4	14	0.6	0.97	1.6	1.4	1.3
32(1 1/4")	140	100	180	220	16	4	18	0.6	1.25	2.1	1.9	1.7
40(1 1/2")	150	110	200	250	18	4	18	0.6	1.60	2.7	2.4	2.2
50(2")	165	125	230	275	18	4	18	0.6	2.4	4.1	3.7	3.3
65(2 1/2")	185	145	290	350	22	4	18	0.6	4.5	7.6	6.8	6.1
80(3")	200	160	310	390	25	8	18	0.6	5.6	9.5	8.5	7.6
100(4")	220	180	350	400	25	8	18	0.5	8.8	15	13.5	12
125(5")	250	210	400	410	30	8	18	0.5	12.5	20	18	16
150(6")	285	240	480	430	30	8	23	0.4	16	25	22.5	20
200(8")	340	295	600	480	35	12	23	0.4	18	30	27	24

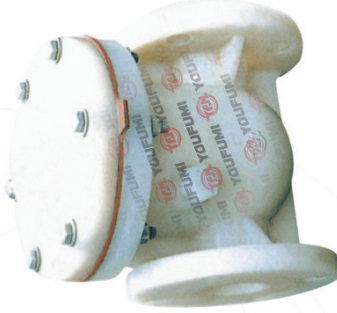
Unit:mm

### Product Description

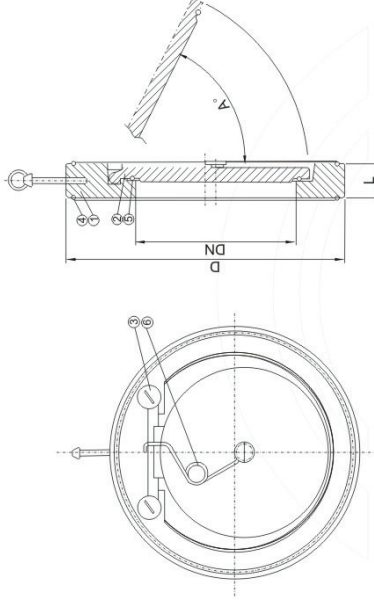
- Light valve weight, strong anti-corrosion, easy disassembly and maintenance.
- It is applicable for convey, cut-off, flow regulation of corrosive medium. All parts adapt the RPP or PVDF by injection molding, with good corrosion resistant performance. It is screw lifting structure and has good operational stability. It can replace the stainless steel valve. Sealing diaphragm adapts the FEP or PFA, of which the folding number is more than 1200 times.
- It is widely used in water, air, oil, corrosive chemical liquid application.

### Working Temperature

- RPP: -14°C-90°C
- PVDF: -40°C-140°C
- CPVC: -20°C-95°C
- UPVC: -14°C-80°C



### Plastic Wafer Type Check Valve



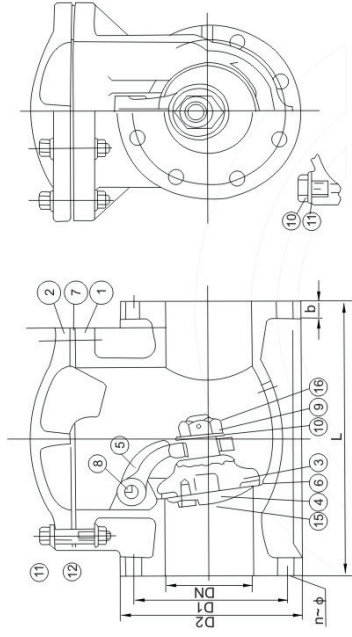
### Technical Specification

Design & Manufacturing Standard	GB12240	API 6D
Face-to-face Dimension	GB/T5188.2/API 6D	
Flange Standard	JB78/JB79 ANSI B16.5	
Nominal Diameter	DN60-500	2"-20"
Nominal Pressure	PN0.6-2.5(Mpa)	ANSI150-300LB
Inspection & Test Standard	GB/T13927	API 598

DN(mm)	PN0.6MPa			PN1.0MPa			PN1.6Mpa/Class 150LB			PN2.5MPa/Class 300LB		
	L	D		L	D		L	D		L	D	
50	19	90		19	100		19	100/92		19	100/92	
65	19	110		19	120		19	120/105		19	120/105	
80	19	125		19	135		19	135/127		19	135/127	
100	19	145		19	155		19	155/157		19	160/157	
150	19	200		19	210		19	210/216		22	218/216	
200	28	255		28	265		28	265/270		28	278/270	
250	28	310		28	320		28	320/324		38	332/324	
300	38	362		38	368		38	375/381		51	390/381	
350	44	412		44	428		44	435/413		51	448/413	
400	51	462		51	482		51	485/470		51	505/470	
450	60	518		60	532		60	545/533		76	555/533	
500	60/64	568		60/64	585		60/64	608/584		83	610/584	

Unit:mm

Plastic Swing Type Check Valve



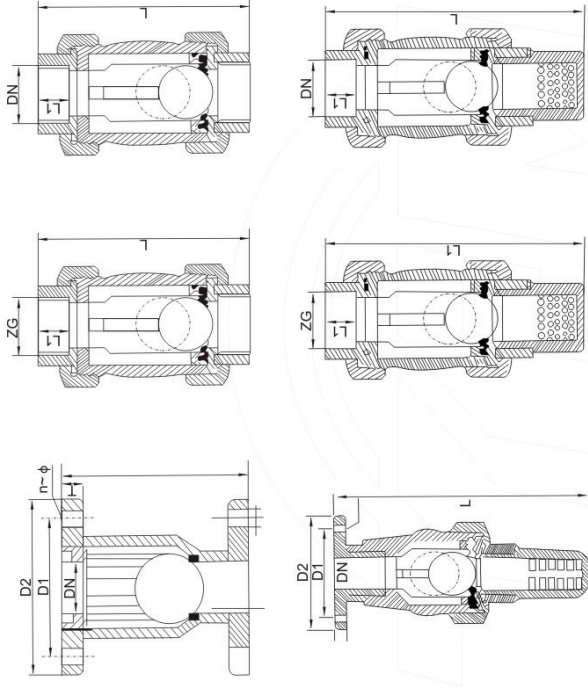
Material Specification

No.	Name	Material	No.	Name	Material
1	Body	RPP, PVDF	9	Nut	RPP, PVDF
2	Bonnet	RPP, PVDF	10	Packing	RPP, PVDF
3	Moving board	RPP, PVDF	11	Nut	Stainless steel, steel
4	Sealing ring tray	RPP, PVDF	12	Packing	Stainless steel, steel
5	Swing axle	PTEE	13	Packing	PTEE(PVDF, RPP)
6	Sealing	PTEE	14	Nut	RPP, PVDF
7	Back seal	PTFE(PVDF, RPP)	15	Fixed screw	RPP, PVDF
8	Shaft	RPP, PVDF	16	Pin	RPP, PVDF

RPP, PVDF, CPVC, ABS, H44F-10

DN(mm) Nominal Diameter	D1		D2		N-φ		L		B		Working Pressure						
	JIS	ANSI	JIS	ANSI	JIS	ANSI	JIS	ANSI	JIS	ANSI	RPP	PVDF/CPVC/UPVC					
20	75	2.76	100	3.86	4-15	4-14	4	0.63	140	5.51	15	0.59	0.6	0.7	0.6	0.7	
25	90	3.13	125	4.25	4-19	4-14	4	0.63	160	6.30	16	0.63	0.6	0.7	0.6	0.7	
40	105	3.88	140	5.00	4-19	4-18	4	0.63	180	7.09	18	0.71	0.6	0.7	0.6	0.7	
50	120	4.74	155	5.98	4-19	4-18	4	0.75	200	7.87	21	0.82	0.6	0.7	0.6	0.7	
65	140	5.49	175	7.01	4-19	4-18	4	0.75	240	9.45	23	0.90	0.6	0.7	0.6	0.7	
80	150	6.00	185	7.52	8-19	8-18	4	0.75	260	10.24	25	0.98	0.6	0.7	0.6	0.7	
100	175	7.50	210	9.02	8-19	8-18	8	0.75	300	11.81	26	1.02	0.5	0.5	0.5	0.6	0.7
125	210	8.50	250	10.00	8-23	8-18	8	0.87	350	13.78	27	1.06	0.5	0.5	0.5	0.6	0.7
150	240	9.51	280	10.98	8-23	8-23	8	0.87	400	15.75	27	1.06	0.4	0.5	0.5	0.6	0.7
200	290	11.75	330	13.50	12-23	8-23	8	0.87	500	19.69	34	1.34	0.4	0.5	0.5	0.6	0.7

Plastic Ball Check Valve



RPP, PVDF, CPVC, ABS, H(11/41/61)-10(S/F) Flange, screw, socket check valves

Unit:mm

DN mm	Dimensions of flanged type				N-φ	Dimensions of screw type			DN mm		Socket type dimension		Working Pressure MPa
	D2	D1	L	b		ZG	L	L1	L	L1			
15	95	65	120	14	4-14	ZG1/2"	140	15	20	140	15	1.0	
20	105	75	120	14	4-14	ZG3/4"	168	17	25	168	17	1.0	
25	115	85	140	16	4-14	ZG1"	189	20	32	189	20	1.0	
32	135	100	144	17	4-18	ZG1 1/4"	210	23	40	210	23	1.0	
40	145	110	163	18	4-18	ZG1 1/2"	238	25	50	238	25	1.0	
50	160	125	188	20	4-18	ZG2"	280	28	63	280	28	1.0	
65	180	140	220	22	4-18	ZG2 1/2"	301	32	75	301	32	1.0	
80	195	160	240	25	4-18	ZG3"	371	32	90	371	32	1.0	
100	215	180	275	25	4-18	ZG4"	504	45	110	504	45	1.0	
125	245	210	360	30	4-18							0.6	
150	280	240	400	30	8-23							0.6	
200	335	295	400	35	8-23							0.61	